



**Seviroli Foods**  
601 Brook Street, Garden City, NY 11530  
Tel.: 516-222-6220  
FAX: 516-222-0534

## Product Specification Sheet

**PRODUCT NAME:** LARGE ROUND CHEESE RAVIOLI

**ITEM CODE NUMBER:** 73132

**COUNTRY OF ORIGIN:** USA

**I: PRODUCT DESCRIPTION:** IQF (Individually Quick Frozen), PRE-COOKED,

A Durum Semolina flour dough molded in a Large Round ravioli shape and filled with a Ricotta and Romano cheese blend.

**APPEARANCE:**

**1. Dough Color:**

- a) **Uncooked** - Very light yellow undertones
- b) **Cooked** - Very light yellow undertones, smooth and non-glossy

**2. Filling Color:** Creamy white with flecks of green

**3. Flavor (Cooked):**

- a) **Pasta** - Made with pasteurized eggs, clean pasta flavor, with no off flavors.
- b) **Filling** - A blend of ricotta and romano cheeses with select spices.

**4. Texture (Cooked):**

- a) **Pasta** - "Al Dente", tender to the bite, but firm
- b) **Filling** - Soft and slightly moist in unfrozen state

**5. Size (Diameter x Thickness):** 2.75" x 1/2" (+/- 1/4")

**6. Weight:** 38 +/- 2 grams/ piece

**7. Filling/Pasta Ratio (%):** 60%:40% +/- 2% at Raw wt.

**8. Piece count/lb.:** 12 - 14

**9. Defects:** Any defects are not to materially detract from the overall appearance or edibility of the product.

**A. CRITICAL**

- 1. FOREIGN OBJECT - To include discoloration/black marks associated with grease, belt rub and dirt.
- 2. WRONG COMPONENT OR INGREDIENT
- 3. MISSING COMPONENT OR INGREDIENT
- 4. MISSING OR INCORRECT PRODUCTION CODE
- 5. STRONG OFF FLAVOR/ODOR NOTES

MAXIMUM ALLOWABLE TOLERANCE - 0%

**B. QUALITY DEVIATIONS**

To be evaluated upon reconstitution.

- 1. Tear/Holes - Ravioli with filling exposed
- 2. Unfilled - No filling or lack of sufficient
- 3. Unsealed Edges - Where filling is exposed
- 4. Broken Pieces - Broken corners with filling exposed

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5. Misshapen/Distorted - Obviously deformed ravioli  
 MAXIMUM ALLOWABLE TOLERANCE - 10%

**10. MICROBIOLOGICAL STANDARDS:**

TPC	100,000/gm
COLIFORMS	1,000/gm
YEAST/ MOLD	1,000/gm
E.COLI	<10

**11. DATE STAMP DE-CODING INFORMATION:**

11a. Every Package will be coded as follows (\*note all in **bold**):

**Sell By Date\*:** mm/dd/yy

Julian Mfg. Date: **5 digit code** noting Year of Production, Julian Date and the time of packing the product\*\*

Example:

**PACKAGE CODE**                      **Sell By 042911=** (Apr. 29, 2011)  
**0119F** = (2010, April 29 11:01 a.m. - 12:00 p.m.)  
**BOX CODE**                              **Sell By 042911**

11b. Julian Mfg. Date: **5 digit code** noting Year of Production, and the time of packing the product\*\*

Example:

**PACKAGE CODE & BOX CODE- 0119F** = (2010, April 29 11:01 a.m.- 12:00 p.m.)

**\*\*Alpha Period Codes represents hourly time of packing:**

<b>A</b>	7:01 a.m. – 8:00 a.m.	<b>K</b>	4:01 p.m. – 5:00 p.m.	<b>T</b>	1:01 a.m. – 2:00 a.m.
<b>B</b>	8:01 a.m. – 9:00 a.m.	<b>L</b>	5:01 p.m. – 6:00 p.m.	<b>U</b>	2:01 a.m. – 3:00 a.m.
<b>C</b>	9:01 a.m. – 10:00 a.m.	<b>M</b>	6:01 p.m. – 7:00 p.m.	<b>V</b>	3:01 a.m. – 4:00 a.m.
<b>D</b>	10:01 a.m. – 11:00 a.m.	<b>N</b>	7:01 p.m. – 8:00 p.m.	<b>W</b>	4:01 a.m. – 5:00 a.m.
<b>F</b>	11:01 a.m. – 12:00 p.m.	<b>O</b>	8:01 p.m. – 9:00 p.m.	<b>X</b>	5:01 a.m. – 6:00 a.m.
<b>G</b>	12:01 p.m. – 1:00 p.m.	<b>P</b>	9:01 p.m. – 10:00 p.m.	<b>Y</b>	6:01 a.m. – 7:00 a.m.
<b>H</b>	1:01 p.m. – 2:00 p.m.	<b>Q</b>	10:01 p.m. – 11:00 p.m.	<b>Do not use the letter "E". It is used for coding economy packs.</b>	
<b>I</b>	2:01 p.m. – 3:00 p.m.	<b>R</b>	11:01 p.m. – 12:00 p.m.		
<b>J</b>	3:01 p.m. – 4:00 p.m.	<b>S</b>	12:01 a.m. – 1:00 p.m.		

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**12. Packaging Description: TBD**

- a) Box Type =
- b) Case Pack =
- c) Box dimension (ID) =
- d) Box volume inner dimension (cube) =
- e) Box dimension (OD) =
- f) Box volume outer dimension (cube) =
- g) Case Pack Net Wt. =
- h) Case Pack Gross Wt.=

**13. SHELF LIFE** - Under a storage temperature of  $\leq 15^{\circ}\text{F}$ , this product has a 12-month shelf life.

DRAFT

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## Cheese Ravioli Large Round (Die 240)

### Product Description:

**Item #: 73132 (10 LBS. [4.54 KG])**  
**PC, IQF (Individually Quick Frozen)**

**INGREDIENTS:** Ricotta Cheese (Pasteurized Milk, Pasteurized Whey, Pasteurized Cream, Vinegar, Salt), Enriched Semolina Flour (Semolina Flour [Niacin, Ferrous Sulfate, Thiamine Mononitrate, Riboflavin, Folic Acid]), Water, Milk, Pasteurized Whole Eggs, Romano Cheese (Pasteurized Cow's and/or Sheep's Milk, Cheese Culture, Salt, Enzymes), Corn Starch, Sea Salt, Fiber (Cellulose and Psyllium Powder), Light Cream, Parsley, Spices, Beta Carotene, Stabilizers (Carrageenan, Xanthan Gum, Locust Bean Gum, Guar Gum).

**CONTAINS: WHEAT, MILK, EGGS**

FOR FOOD SAFETY, FOLLOW HEATING INSTRUCTIONS. NOTE: HEATING EQUIPMENT MAY VARY AND HEAT TIME MAY REQUIRE ADJUSTING.

HEATING INSTRUCTIONS: Bring 4 qts. Of lightly salted water to a boil. Add frozen ravioli to boiling water, reduce heat to low simmer, stir gently. Heat uncovered for approximately 4-6 minutes, until ravioli float or to desired tenderness. Heat until reaching a minimum internal temperature of 165°F for at least 15 seconds. Drain well and serve.

### Nutrition Facts

Serving Size 4 Pieces (152g)  
 Servings Per Container About 29

Amount Per Serving	
<b>Calories 240</b>	Calories from Fat 70
	% Daily Value*
<b>Total Fat 8g</b>	<b>12%</b>
Saturated Fat 4g	<b>20%</b>
Trans Fat 0g	
<b>Cholesterol 40mg</b>	<b>13%</b>
<b>Sodium 590mg</b>	<b>25%</b>
<b>Total Carbohydrate 33g</b>	<b>11%</b>
Dietary Fiber 2g	<b>8%</b>
Sugars 3g	
<b>Protein 11g</b>	
Vitamin A 4%	• Vitamin C 0%
Calcium 15%	• Iron 10%

\*Percent Daily Values are based on a 2,000 calorie diet. Your daily values may be higher or lower depending on your calorie needs.

	Calories:	2,000	2,500
Total Fat	Less than	65g	80g
Saturated Fat	Less than	20g	25g
Cholesterol	Less than	300mg	300mg
Sodium	Less than	2,400mg	2,400mg
Total Carbohydrate		300g	375g
Dietary Fiber		25g	30g

Calories per gram:  
 Fat 9 • Carbohydrate 4 • Protein 4

Prepared by: \_\_\_\_\_

Verified by: \_\_\_\_\_

Reviewed by: \_\_\_\_\_

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