



Seviroli Foods
601 Brook Street, Garden City, NY 11530
Tel.: 516-222-6220
FAX: 516-222-0534

Product Specification Sheet

PRODUCT NAME: TRI-COLOR CHEESE TORTELLINI

SEVIROLI ITEM CODE: 71722

I: PRODUCT DESCRIPTION: Pre-cooked, IQF (Individually Quick Frozen)
A tri-color durum semolina flour dough molded in a tortellini shape and filled with a ricotta, romano, and parmesan blend filling.

APPEARANCE:

1. Dough Color:

a) **Uncooked** - Very light yellow undertones (Approx. 50%); olive green (Approx. 25%); bright orange (Approx. 25%) for each of three colors.

b) **Cooked** - Very light yellow undertones; olive green; bright orange for each of three colors, smooth and non-glossy

2. Filling Color: Beige with some flecks of green & brown (spices)

3. Flavor (After Cook):

a) **Pasta** - made with Semolina Flour, water, clean pasta flavor, with no off flavors.

b) **Filling** - A blend of ricotta, romano, parmesan cheeses and select spices.

4. Texture (After Cook):

a) **Pasta** - "Al Dente", tender to the bite, but firm

b) **Filling** - Soft and slightly moist in unfrozen state

5. Size:

Length	3.0 +/- 0.3 cm
Width	2.7 +/- 0.3 cm
Height	1.2 +/- 0.1 cm

6. Weight: 5.0-5.6 grams/ piece (or 0.18 - 0.197 oz/ piece)

7. Filling/Pasta Ratio (%): 29-34%:66-71% at Raw wt.

8. Piece count/lb.: 80-90

9. Defects: Any defects are not to materially detract from the overall appearance or edibility of the product.

A. CRITICAL

1. **FOREIGN OBJECT** - To include discoloration/black marks associated with grease, belt rub and dirt.

2. **WRONG COMPONENT OR INGREDIENT**

3. **MISSING COMPONENT OR INGREDIENT**

4. **MISSING OR INCORRECT PRODUCTION CODE**

5. **STRONG OFF FLAVOR/ODOR NOTES**

MAXIMUM ALLOWABLE TOLERANCE - 0%

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X:\SEVIROLI\SEV 71722 - RCP 1301 PC - Tri Color Cheese Tortellini SPEC - 10.16.15.docx

Date Issued: 10/16/15

Supersedes: 03/14/14

Date Issued: 08/31/10

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B. QUALITY DEVIATIONS

To be evaluated upon reconstitution.

1. BROKEN - any broken tortellini.
 2. UNFILLED - no filling or lack of sufficient filling in tortellini.
 3. UNFOLDED - any tortellini which has unfolded to a triangular or flat piece.
- MAXIMUM ALLOWABLE TOLERANCE - 10%

10. MICROBIOLOGICAL STANDARDS:

TPC	100,000/gm
COLIFORMS	1,000/gm
YEAST/ MOLD	1,000/gm
E.COLI	<10

11. DATE STAMP DE-CODING INFORMATION

Per Customer Choices:

11a. Every Package will be coded as follows (*note all in **bold**):

Sell By Date*: mm/dd/yy
 Julian Mfg. Date: **5 digit code** noting Year of Production,
 Julian Date and the time of packing the product**

Example:

PACKAGE CODE Sell By **042911**= (Apr. 29, 2011)
0119F = (2010, April 29 11:01 a.m. - 12:00 p.m.)
BOX CODE Sell By **042911**

11b. Julian Mfg. Date: **5 digit code** noting Year of Production, and the
 time of packing the product**

Example:

PACKAGE CODE & BOX CODE- 0119F = (2010, April 29 11:01 a.m.- 12:00 p.m.)

****Alpha Period Codes represents hourly time of packing:**

A	7:01 a.m. – 8:00 a.m.	K	4:01 p.m. – 5:00 p.m.	T	1:01 a.m. – 2:00 a.m.
B	8:01 a.m. – 9:00 a.m.	L	5:01 p.m. – 6:00 p.m.	U	2:01 a.m. – 3:00 a.m.
C	9:01 a.m. – 10:00 a.m.	M	6:01 p.m. – 7:00 p.m.	V	3:01 a.m. – 4:00 a.m.
D	10:01 a.m. – 11:00 a.m.	N	7:01 p.m. – 8:00 p.m.	W	4:01 a.m. – 5:00 a.m.
F	11:01 a.m. – 12:00 p.m.	O	8:01 p.m. – 9:00 p.m.	X	5:01 a.m. – 6:00 a.m.
G	12:01 p.m. – 1:00 p.m.	P	9:01 p.m. – 10:00 p.m.	Y	6:01 a.m. – 7:00 a.m.
H	1:01 p.m. – 2:00 p.m.	Q	10:01 p.m. – 11:00 p.m.	Do not use the letter "E". It is used for coding economy packs.	
I	2:01 p.m. – 3:00 p.m.	R	11:01 p.m. – 12:00 p.m.		
J	3:01 p.m. – 4:00 p.m.	S	12:01 a.m. – 1:00 p.m.		

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12. Packaging Description:

- a) Box Type = Sev 10
- b) Case Pack = 2/5 lb.
- c) Box dimension (ID) = 12.875L X 9.625W X 6
- d) Box volume inner dimension (cube) = .43"
- e) Box dimension (OD) = 13.25L X 10.00W X 6.75H
- f) Box volume outer dimension (cube) = 0.52"
- g) Pallet Ti Hi = 14 x 6 = 84
- h) Case Pack Net Wt. = 10 lbs.
- i) Case Pack Gross Wt. = 11 lbs.
- j) Pallet dimension ID (without wood) = 46.50"L x 40.00" W x 40.5" H
- k) Pallet cube (without wood) = 43.59"
- l) Pallet dimension OD (with wood) =) = 48.0"L x 40.00" W x 46.00 H
- m) Pallet cube (with wood) = 51.11"
- n) Pallet Net Wt. (without wood) = 840 lbs.
- o) Pallet Gross Wt. (with wood) = 974 lbs.

13. SHELF LIFE - Under a storage temperature of $\leq 15^{\circ}\text{F}$, this product has a 12-month shelf life.

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Tri-Color Cheese Tortellini

PRODUCT DESCRIPTION: Sevioli
Item #: 71722 (10 lbs)
PC, IQF (Individually Quick Frozen)

INGREDIENTS: Enriched Semolina Flour (Semolina Flour [Niacin, Ferrous Sulfate, Thiamine Mononitrate, Riboflavin, Folic Acid]), Water, Ricotta Cheese (Pasteurized Milk, Pasteurized Whey, Pasteurized Cream, Vinegar, Salt, Stabilizers [Xanthan Gum, Locust Bean Gum, Guar Gum]), Cracker Meal (Enriched Wheat Flour [Enriched With Niacin, Ferrous Sulfate, Thiamine Mononitrate, Riboflavin, Folic Acid] Soybean Oil, Salt), Natural Flavors, Romano Cheese (Pasteurized Cow's and/or Sheep's Milk, Cheese Culture, Salt, Enzymes), Salt, Parmesan Cheese (Pasteurized Part-Skim Milk, Cheese Cultures, Salt, and Enzymes), Pasteurized Whole Eggs, Canola Oil (High Oleic Low Linoleic Canola Oil), Paprika Oleoresin, Garlic, Onion, Spinach Powder, Spices, Beta Carotene.

CONTAINS: WHEAT, MILK, EGGS

FOR FOOD SAFETY, FOLLOW HEATING INSTRUCTIONS. NOTE: HEATING EQUIPMENT MAY VARY AND HEAT TIME MAY REQUIRE ADJUSTING.

HEATING INSTRUCTIONS: Bring 4 qts. of lightly salted water to a boil. Add frozen tortellini to boiling water, reduce heat to low simmer, and stir gently. Heat uncovered for approximately 3-5 minutes or to desired tenderness. Heat until reaching a minimum internal temperature of 165°F for at least 15 seconds. Drain well and serve.

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