



Sevioli Foods
601 Brook Street, Garden City, NY 11530
Tel.: 516-222-6220
FAX: 516-222-0534

Product Specification Sheet

PRODUCT NAME: MEAT TORTELLINI

I: PRODUCT DESCRIPTION: IQF (Individually Quick Frozen), PRE-COOKED, SEVIROLI MEAT,
A durum semolina flour dough folded in a tortellini shape and filled with a meat blend filling.

APPEARANCE:

1. **Dough Color:**
 - a) **Uncooked** - Very light yellow undertones
 - b) **Cooked** - Very light yellow undertones, smooth and non-glossy
2. **Filling Color:** Brown
3. **Flavor (Cooked):**
 - a) **Pasta** - Made with Semolina Flour, water and pasteurized whole eggs, clean pasta flavor, with no off flavors.
 - b) **Filling** - A flavorful blend of cooked sausage, beef, ricotta, parmesan cheeses and robust spices.
4. **Texture (Cooked):**
 - a) **Pasta** - "Al Dente", tender to the bite, but firm
 - b) **Filling** - Soft and slightly moist in unfrozen state.
5. **Size:**

Length	3.0 + 0.3 cm
Width	2.7 + 0.3 cm
Height	1.2 + 0.1 cm
6. **Weight:** 5.0-5.6 grams/ piece (or 0.18 - 0.197 oz/ piece)
7. **Filling/Pasta Ratio (%):** 29-34%:66-71% at Raw wt.
8. **Piece count/lb.:** 80-90
9. **Defects:** Any defects are not to materially detract from the overall appearance or edibility of the product.
 - A. CRITICAL
 1. FOREIGN OBJECT - To include discoloration/black marks associated with grease, belt rub and dirt.
 2. WRONG COMPONENT OR INGREDIENT
 3. MISSING COMPONENT OR INGREDIENT
 4. MISSING OR INCORRECT PRODUCTION CODE
 5. STRONG OFF FLAVOR/ODOR NOTES

MAXIMUM ALLOWABLE TOLERANCE - 0%

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B. QUALITY DEVIATIONS

To be evaluated upon reconstitution.

1. BROKEN - any broken tortellini.
 2. UNFILLED - no filling or lack of sufficient filling in tortellini.
 3. UNFOLDED - any tortellini which has unfolded to a triangular or flat piece.
- MAXIMUM ALLOWABLE TOLERANCE - 10%

10. MICROBIOLOGICAL STANDARDS:

TPC	100,000/gm
COLIFORMS	1,000/gm
YEAST/ MOLD	1,000/gm
E. COLI	<10

11. DATE STAMP DE-CODING INFORMATION Per Customer Choices:

11a. Every Package will be coded as follows (*note all in **bold**):

Sell By Date*: mm/dd/yy
 Julian Mfg. Date: **5 digit code** noting Year of Production,
 Julian Date and the time of packing the product**

Example:

PACKAGE CODE Sell By **042911**= (Apr. 29, 2011)
0119F = (2010, April 29 11:01 a.m. - 12:00 p.m.)
BOX CODE Sell By **042911**

11b. Julian Mfg. Date: **5 digit code** noting Year of Production, and the
 time of packing the product**

Example:

PACKAGE CODE & BOX CODE- 0119F =(2010, April 29 11:01 a.m.- 12:00 p.m.)

****Alpha Period Codes represents hourly time of packing:**

A	7:01 a.m. – 8:00 a.m.	K	4:01 p.m. – 5:00 p.m.	T	1:01 a.m. – 2:00 a.m.
B	8:01 a.m. – 9:00 a.m.	L	5:01 p.m. – 6:00 p.m.	U	2:01 a.m. – 3:00 a.m.
C	9:01 a.m. – 10:00 a.m.	M	6:01 p.m. – 7:00 p.m.	V	3:01 a.m. – 4:00 a.m.
D	10:01 a.m. – 11:00 a.m.	N	7:01 p.m. – 8:00 p.m.	W	4:01 a.m. – 5:00 a.m.
F	11:01 a.m. – 12:00 p.m.	O	8:01 p.m. – 9:00 p.m.	X	5:01 a.m. – 6:00 a.m.
G	12:01 p.m. – 1:00 p.m.	P	9:01 p.m. – 10:00 p.m.	Y	6:01 a.m. – 7:00 a.m.
H	1:01 p.m. – 2:00 p.m.	Q	10:01 p.m. – 11:00 p.m.	Do not use the letter "E". It is used for coding economy packs.	
I	2:01 p.m. – 3:00 p.m.	R	11:01 p.m. – 12:00 p.m.		
J	3:01 p.m. – 4:00 p.m.	S	12:01 a.m. – 1:00 p.m.		

12. Packaging Description: TBD by customer

13. SHELF LIFE - Under a storage temperature of ≤ 0 °F, this product has a 12-month shelf life.

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MEAT TORTELLINI

PRODUCT DESCRIPTION: IQF (Individually Quick Frozen), PRE-COOKED

INGREDIENTS: DOUGH MIXTURE: Enriched Semolina Flour (Semolina Flour {Niacin, Ferrous Sulfate, Thiamine Mononitrate, Riboflavin, Folic Acid}), Water, Pasteurized Eggs, Beta Carotene. **FILLING:** Cooked Sausage (Pork, Pork Fat, Salt, Spices, Sugar, Garlic), Parmesan Cheese (Part Skim Milk, Cheese Culture, Salt, Enzymes), Beef, Cracker Meal (Enriched Bleached Wheat Flour {Niacin, Ferrous Sulfate, Thiamine Mononitrate, Riboflavin, Folic Acid}, Soybean Oil), Salt, Caramel Color, Spices.

CONTAINS: WHEAT, MILK, EGGS

FOR FOOD SAFETY, FOLLOW HEATING INSTRUCTIONS. NOTE: HEATING EQUIPMENT MAY VARY AND HEAT TIME MAY REQUIRE ADJUSTING.

HEATING INSTRUCTIONS: Bring 4 qts. of water to a boil, add 1 ½ tbsp. of salt for every pound. Add frozen tortellini to boiling water, reduce heat to low simmer, stir gently. Heat uncovered for approximately 3-5 minutes or to desired tenderness. Heat until reaching a minimum internal temperature of 165°F for at least 15 seconds. Drain well and serve.

Nutrition Facts	
Serving Size 1 Cup (127g)	
Servings Per Container	
Amount Per Serving	
Calories 300	Calories from Fat 80
% Daily Value*	
Total Fat 9g	14%
Saturated Fat 3.5g	18%
Trans Fat 0g	
Cholesterol 45mg	15%
Sodium 460mg	19%
Total Carbohydrate 40g	13%
Dietary Fiber 2g	8%
Sugars 1g	
Protein 13g	
Vitamin A 4%	• Vitamin C 0%
Calcium 10%	• Iron 15%
*Percent Daily Values are based on a 2,000 calorie diet. Your daily values may be higher or lower depending on your calorie needs:	
	Calories: 2,000 2,500
Total Fat	Less than 65g 80g
Saturated Fat	Less than 20g 25g
Cholesterol	Less than 300mg 300mg
Sodium	Less than 2,400mg 2,400mg
Total Carbohydrate	300g 375g
Dietary Fiber	25g 30g
Calories per gram:	
Fat 9 • Carbohydrate 4 • Protein 4	

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