



Sevioli Foods

601 Brook Street, Garden City, NY 11530

Tel.: 516-222-6220

FAX: 516-222-0534

PRODUCT NAME: LARGE ROUND SPINACH & CHEESE RAVIOLI

SEVIROLI ITEM #: 18372

I: PRODUCT DESCRIPTION: IQF (Individually Quick Frozen), PRE-COOKED,

A Durum Semolina flour dough (colored with spinach powder) molded in a Large Round RAVIOLI shape and filled with a Spinach, Ricotta, and Romano cheese blend.

APPEARANCE:

1. Dough Color:

- a) **Uncooked** - Olive green
- b) **Cooked** - Olive green

2. Filling Color: Creamy white with streaks of green

3. Flavor (Cooked):

- a) **Pasta** - Made with pasteurized eggs, clean pasta flavor, with no off flavors.
- b) **Filling** - A blend of ricotta and romano cheeses with spinach and select spices.

4. Texture (Cooked):

- a) **Pasta** - "Al Dente", tender to the bite, but firm
- b) **Filling** - Soft and slightly moist in unfrozen state

5. Size (Diameter x Thickness): 2.75" x 1/2" (+/- 1/4")

6. Weight: 38 +/- 2 grams/ piece

7. Filling/Pasta Ratio (%): 60%:40% +/- 2% at Raw wt.

8. Piece count/lb.: 12 - 14

9. Defects: Any defects are not to materially detract from the overall appearance or edibility of the product.

A. CRITICAL

- 1. **FOREIGN OBJECT** - To include discoloration/black marks associated with grease, belt rub and dirt.
- 2. **WRONG COMPONENT OR INGREDIENT**
- 3. **MISSING COMPONENT OR INGREDIENT**
- 4. **MISSING OR INCORRECT PRODUCTION CODE**
- 5. **STRONG OFF FLAVOR/ODOR NOTES**

MAXIMUM ALLOWABLE TOLERANCE - 0%

B. QUALITY DEVIATIONS

To be evaluated upon reconstitution.

- 1. **Torn** - The dough is torn open more than "in 2 dimensions.
- 2. **Crushed** - Damaged so the filling protrudes past the dough seam.
- 3. **Slack** - Obviously under filled.
- 4. **Clamshell** - Dough seal open 1/8" or greater than half of the circumference (LIMIT 5 per pound).
- 5. **Off-center** - Seal is complete but one dough seam is 1/8" or more over the circumference of the other seam.

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Supersedes: 09/18/15

Page 1 of 4



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- 6. Fold - Dough is more than one layer thick (folded over).
- 7. Piggyback- Ravioli stuck together by the top or bottom sides BROKEN -

MAXIMUM ALLOWABLE TOLERANCE - 10%

10. Microbiological Standards:

TPC	100,000/gm
COLIFORMS	1,000/gm
YEAST/ MOLD	1,000/gm
E.COLI	<10

11. DATE STAMP DE-CODING INFORMATION:

11a. Every Package will be coded as follows (*note all in **bold**):

Sell By Date*: mm/dd/yy

Julian Mfg. Date: **5 digit code** noting Year of Production, Julian Date and the time of packing the product**

Example:

PACKAGE CODE

Sell By 042911= (Apr. 29, 2011)

0119F = (2010, April 29 11:01 a.m. - 12:00 p.m.)

BOX CODE

Sell By 042911

11b. Julian Mfg. Date: **5 digit code** noting Year of Production, and the time of packing the product**

Example:

PACKAGE CODE & BOX CODE- 0119F = (2010, April 29 11:01 a.m.- 12:00 p.m.)

****Alpha Period Codes represents hourly time of packing:**

A	7:01 a.m. – 8:00 a.m.	K	4:01 p.m. – 5:00 p.m.	T	1:01 a.m. – 2:00 a.m.
B	8:01 a.m. – 9:00 a.m.	L	5:01 p.m. – 6:00 p.m.	U	2:01 a.m. – 3:00 a.m.
C	9:01 a.m. – 10:00 a.m.	M	6:01 p.m. – 7:00 p.m.	V	3:01 a.m. – 4:00 a.m.
D	10:01 a.m. – 11:00 a.m.	N	7:01 p.m. – 8:00 p.m.	W	4:01 a.m. – 5:00 a.m.
F	11:01 a.m. – 12:00 p.m.	O	8:01 p.m. – 9:00 p.m.	X	5:01 a.m. – 6:00 a.m.
G	12:01 p.m. – 1:00 p.m.	P	9:01 p.m. – 10:00 p.m.	Y	6:01 a.m. – 7:00 a.m.
H	1:01 p.m. – 2:00 p.m.	Q	10:01 p.m. – 11:00 p.m.	Do not use the letter "E". It is used for coding economy packs.	
I	2:01 p.m. – 3:00 p.m.	R	11:01 p.m. – 12:00 p.m.		
J	3:01 p.m. – 4:00 p.m.	S	12:01 a.m. – 1:00 p.m.		

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Page 2 of 4



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12. Packaging Description:

- a) **Master Case:** SEV72
- b) **Net Weight:** 5 lbs.
 - 1. Case Pack = 2/2.5 lb. bags
 - 2. Case Pack Net Wt. = 5 lbs.
 - 3. Case Pack Gross Wt.= 6 lbs.

13. SHELF LIFE - Under a storage temperature of $\leq 15^{\circ}\text{F}$, this product has a 12-month shelf life.

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Page 3 of 4



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Spinach & Cheese Ravioli (Large Round)

Product Description: Sevioli
Item #: 18372 (5 lbs. 2 x 2.5 Lbs.)
PC, IQF (Individually Quick Frozen)

Ingredients: Ricotta Cheese (Pasteurized Milk, Pasteurized Whey, Pasteurized Cream, Skim Milk, Vinegar, Salt), Enriched Semolina Flour (Semolina Flour [Niacin, Ferrous Sulfate, Thiamine Mononitrate, Riboflavin, Folic Acid]), Water, Spinach, Pasteurized Whole Eggs, Romano Cheese (Pasteurized Cow's and/or Sheep's Milk, Cheese Culture, Sea Salt, Enzymes), Spinach Powder, Salt, Corn Starch, Spices, Garlic, Stabilizers (Xanthan Gum, Locust Bean Gum, Guar Gum).

CONTAINS: WHEAT, MILK, EGGS

FOR FOOD SAFETY, FOLLOW HEATING INSTRUCTIONS. NOTE: HEATING EQUIPMENT MAY VARY AND HEAT TIME MAY REQUIRE ADJUSTING.

HEATING INSTRUCTIONS: Bring 4 qts. of lightly salted water to a boil. Add frozen ravioli to boiling water, reduce heat to low simmer, stir gently. Heat uncovered for approximately 4-6 minutes, until ravioli float or to desired tenderness. Heat until reaching a minimum internal temperature of 165°F for at least 15 seconds. Drain well and serve.

Nutrition Facts	
Serving Size 4 pieces (152g)	
Servings Per Container About 14	
Amount Per Serving	
Calories 240	Calories from Fat 60
% Daily Value*	
Total Fat 7g	11%
Saturated Fat 2.5g	13%
Trans Fat 0g	
Cholesterol 30mg	10%
Sodium 460mg	19%
Total Carbohydrate 33g	11%
Dietary Fiber 3g	12%
Sugars 2g	
Protein 11g	
Vitamin A 35%	• Vitamin C 10%
Calcium 20%	• Iron 15%
*Percent Daily Values are based on a 2,000 calorie diet. Your daily values may be higher or lower depending on your calorie needs.	
	Calories: 2,000 2,500
Total Fat	Less than 65g 80g
Saturated Fat	Less than 20g 25g
Cholesterol	Less than 300mg 300mg
Sodium	Less than 2,400mg 2,400mg
Total Carbohydrate	300g 375g
Dietary Fiber	25g 30g
Calories per gram:	
Fat 9 • Carbohydrate 4 • Protein 4	

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Page 4 of 4